

# Product Data Sheet

## 3-Ply 1-Strip Parquet whit T&G, brushed, UV lacquered

<b>Top layer</b>	OAK
<b>Core layer</b>	POPLAR
<b>Back layer</b>	POPLAR
<b>Size</b>	14/3x190x1900mm
<b>Structure</b>	Click

<b>Wood species</b>	OAK-top POPLAR-core/back
<b>Origin</b>	OAK (France)-top layer Poplar (China)-core/back layer
<b>Grading</b>	ABC
<b>Installation</b>	Floating / Glued to subfloor
<b>CE: EN 14342: 2013</b>	No. 1393-CPR-1234
<b>Finishing</b>	Brushed, UV Lacquer
<b>Brand of coating</b>	Bergolin
<b>Brand of glue</b>	Internet
<b>Putty</b>	Natural color

<b>Dimensional tolerance</b>	
<b>Overall thickness</b>	14mm±0.20mm
<b>Top layer thickness</b>	3mm±0.5mm
<b>Core layer thickness</b>	10mm±1.0mm
<b>Back layer thickness</b>	4mm±1.0mm
<b>Length</b>	1900mm±1.0mm
<b>Width</b>	190mm±0.15mm
<b>Joining of tongue and groove</b>	Loose fitting
<b>Warp</b>	Up warp ≤ 0.25% of length
	Down warp ≤ 0.5% of length
	"u" Bending ≤ 0.25% of width
	"n" Bending ≤ 0.25% of width
<b>Height difference between connected boards</b>	≤ 0.15mm
<b>Space between connected boards</b>	average < 0.15mm; maximum < 0.20%;

<b>Physical Properties</b>	
<b>Moisture</b>	6~9%
<b>gloss</b>	4~9°
<b>Bending strength</b>	≥ 35Mpa
<b>Delamination test (GB/T 18103-2000)</b>	length ≤ 1/3length for each side, maximum ≤ 80%
<b>Worm hole on toplayer</b>	Not allowed
<b>Rotten on toplayer</b>	Not allowed
<b>Chemical Properties</b>	
<b>Formaldehyde emission</b>	E1 ≤ 0.124 mg/m <sup>3</sup> (chamber test)
<b>Content of PCP</b>	≤ 5ppm
<b>Reaction to fire</b>	Df1-S1