



dipping



application by brush



flow coating



vacuum coater



brushing machine



limited dimension  
stable wooden  
constructions



non dimension  
stable wooden  
constructions

**sikkens**  
WOOD COATINGS



stir before use



water thinnable



store and transport  
in a frost free area



store in a cool place



cleaning of  
equipment with  
water

## Cetol WF 771

**Product description** Waterborne, translucent, mat, primer, mid and finish coat for wooden constructions with OilFinish character. Suitable as a 1-pot-3-coat system, exterior and interior.

- ready to use
- high water vapour permeability
- good UV protection
- Safety of Toys (according to EN 71, part 3)

**Colour** With the choice of the different translucent colours, one should observe the Rosenheimer paint classification table. All translucent colours can be mixed with each other. The optical appearance of different systems can differ depending on substrate and wet film thicknesses, for this reason one should make trials before application. Dark translucent colours give better weather durability than light colours. Colourless systems are not suitable for exterior. Timbers which contain extractives i.e. Oak, Larch or tropical woods can cause discolouring - these can appear after weathering. Translucent, colour tints i.e. from the Joinery Colour Collection.

**Gloss level** Matt

**Binder type** Acrylic -Alkyd resin combination

**Pigments** Light genuine, weather resistant translucent pigments

**Packaging** 10 L

**Processing** dipping, flow-coating, brushing  
Brushing machine, vacuum coater

**Consumption** 100-150 ml/m<sup>2</sup>

**Thinning** Do not thin down

**Application temperature** 15 - 25 °C for substrate, air and material at approx. 60 % R.H.

**Drying times** Drying at 23 °C / 50 % R.H.  
Dust dry: after approx. 30 minutes  
Sandable: after approx. 4 hours  
Recoatable: after approx. 4 - 6 hours waterborne

**Cleaning of equipment** Clean directly after use with water, if needed with washing up liquid or with ST 830.

**Storage** The minimum storage stability of sealed containers is 2 years.  
Storage temperature: +5 - +30 °C.  
After ending of the storage time the product still can be usable, but some attributes may vary from new product. Therefore such over-stored product has to be applied with special attention.  
Opened cans must be sealed correctly! Store in a cool but frost-protected area.

**Disposal** Only residue emptied cans can be disposed via recycling. Liquid wastes must be disposed of according to national regulations or according to EU-disposal key 08 01 12.

**Hazard identification** In accordance with EC guide lines - Material safety data sheet, point 15.

**Warning** Before use, read the identification and product information. Even when working with low emission products one should take care of the customary protection measures.

**General instructions** The wood moisture content for the application of Sikkens coating systems should be between 12 % and 15 %. According to the guidelines for window coating systems, published by the Federal German Committee for Paint and Material Value Protection (Instruction Leaflet No. 18), of VOB, Part C, DIN 18363, and the recommendations of the German Institute for Window Technology e.V. in Rosenheim, all wooden constructions in buildings must be coated on all sides with at least one primer and one intermediate coat (minimum dry film thickness 30 µm) before they are incorporated in buildings. The choice and use of the coating system, especially the colour shade, should also be taken into account. Darker shades can increase the surface temperature (up to 80 C).

For use in a technical industrial companies and exclusively released for Sikkens systems recommendations.

**VOC guideline** EU limit value for this product (Kat. A/e): 150 g/l (2007)/130 g/l (2010). This product contains max. 50 g/l VOC.

**Relevant information** The here mentioned coating system is only an example, other systems are possible. All external materials (i.e. fillers, tapes, sealing compounds, cleaners) must be checked for compatibility with the coating system before use. Please observe the relevant Technical Data Sheets or seek advice from the Sikkens sales representative or contact the technical centre.

**Coating recommendation** To keep the color of a coating it might be necessary, depending on the weathering, to overcoat the surface annually with WF 771. Is the surface not recoated the timber will get naturally grey.

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**System structure: Dimensional semi stable wooden constructions and not stable constructions.**

Impregnation	Impregnation for the wood resistance class 3-5. Do not use more than one BPD-product in ONE system. Cetol WV 885 BPD+ Cetol WV 880 BPD
Primer	Cetol WF 771 Cetol WP 562 BPD
Mid coat	Cetol WF 771
Top coat	Cetol WF 771

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